

## COMMISSIONING REPORT

**CONTRACT :** ITT Dublin (Tallaght)

**SYSTEMS :** Extract Fan  
General Extract Air

**CLIENT:** Pro Duct Ventilation

**AREAS SERVED :** LAB 017A

**JOB NUMBER :** 3603

**REPORT COMPILED BY :** Eugene Traynor

**DATE :** 04 May 2016

**SIGNATURE :**





CONTRACT	: ITT Dublin (Tallaght)	Date	: 04-May-16
System	: ADE Enclosure & Scrubber Extract Fan		
Area Served	: Lab 017A		
Level	: Steel Container Roof		

## FAN DETAILS

	FAN 1		FAN 2	
Application	: Extract Air	:	Extract Air	
Manufacturer	: Ziehl Abegg	:	Ziehl Abegg	
Type	: RH35V-Z1K.DC.1.R	:	RH35V-Z1K.DC.1.R	
Serial No.	: 30950155/022	:	30950155/022	
Design A.Q. <b>Note 1</b>	: 0.158	M <sup>3</sup> /s	: 0.158	M <sup>3</sup> /s
Actual A.Q. <b>Note 1</b>	: 0.177	M <sup>3</sup> /s	: 0.177	M <sup>3</sup> /s
Design E.S.P	: 200	Pascals	: 200	Pascals
Actual E.S.P	: 138	Pascals	: 142	Pascals
Rated Volts	: 200	Volts	: 200	Volts
Rated kW	: 0.9	kW	: 0.9	kW
Rated Amps	: 4.4	Amps	: 4.4	Amps
Actual Amps	: N/A	Amps	: N/A	Amps
O.L. Range	: N/A to N/A	Amps	: N/A to N/A	Amps
O.L. Set @	: N/A	Amps	: N/A	Amps
Rated Speed	: 2201	RPM	: 2201	RPM
Actual Speed	: N/A	RPM	: N/A	RPM

## Instruments Used

Instrument	Model	Calibration Due Date	Serial Number
Micromanometer	TT570 SV	04-Jul-16	5711

Comments : **Note 1** : Design A.Q. 0.158 M<sup>3</sup>/s = 569 M<sup>3</sup>/hr  
 Actual A.Q. 0.177 M<sup>3</sup>/s = 673 M<sup>3</sup>/hr

COMMISSIONED BY :


 Eugene Traynor

CONTRACT : ITT Dublin (Tallaght) Date : 04-May-16  
 System : ADE Enclosure & Scrubber Extract Fan  
 Area Served : Lab 017A  
 Level : Ground

Test Point No. : T.P.01  
 Duct Width : mm  
 Duct Height : mm  
 Duct Diameter : 315 mm  
 Duct Area : 0.078 m<sup>2</sup>

Readings

Point	A	B	C	D	E	F	G	H	I	J	K	L
1	1.0	1.1										
2	1.0	1.0										
3	1.0	1.0										
4	1.0	1.1										
5	1.1	1.1										
6	1.2	1.0										
7												
8												
9												
10												
11												
12												
13												
14												
Sub	6.3	6.3										

Number of Readings 12  
 Total of Meter Readings 12.6 M/s  
 Meter Readings Average Velocity 1.050 M/s  
 Air Volume at Traverse Point 0.082 M<sup>3</sup>/s 295 M<sup>3</sup>/hr  
 Design Air Volume 0.074 M<sup>3</sup>/s 265 M<sup>3</sup>/hr  
 Test Point Static Pressure -80 Pa

Instruments Used

Instrument	Model	Calibration Due Date	Serial Number
Micromanometer	TT570 SV	04-Jul-16	5711

Comments : Test Point 01 & 02 only recording air flow to CS Clean Emergency Scrubber

COMMISSIONED BY :  
 Eugene Traynor

CONTRACT : ITT Dublin (Tallaght) Date : 04-May-16  
 System : ADE Enclosure & Scrubber Extract Fan  
 Area Served : Lab 017A  
 Level : Ground

Test Point No. : T.P.02  
 Duct Width : mm  
 Duct Height : mm  
 Duct Diameter : 100 mm  
 Duct Area : 0.008 m<sup>2</sup>

Readings

Point	A	B	C	D	E	F	G	H	I	J	K	L
1	2.4											
2	2.4											
3	2.7											
4	2.8											
5	2.5											
6	2.5											
7												
8												
9												
10												
11												
12												
13												
14												
Sub	15.3											

Number of Readings : 6  
 Total of Meter Readings : 15.3 M/s  
 Meter Readings Average Velocity : 2.550 M/s  
 Air Volume at Traverse Point : 0.020 M<sup>3</sup>/s 72 M<sup>3</sup>/hr  
 Design Air Volume : 0.017 M<sup>3</sup>/s 60 M<sup>3</sup>/hr  
 Test Point Static Pressure : -53 Pa

Instruments Used

Instrument	Model	Calibration Due Date	Serial Number
Micromanometer	TT570 SV	04-Jul-16	5711

Comments : Test Point 01 & 02 only recording air flow to CS Clean Emergency Scrubber

COMMISSIONED BY :  
 Eugene Traynor







## CALIBRATION CERTIFICATE

### CUSTOMER DETAILS:

Customer: Spectrum Engineering Ltd  
 Customer Serial Number: N/A

### INSTRUMENT DETAILS:

Model: TT570 SV  
 Serial Number: 5711

### CONDITION ON RECEIPT:

1 Required repair: No  
 2 In spec: Yes  
 3 If yes to 2 adjustment: Yes  
 4 If no to 2 adjustment:

### CALIBRATION DETAILS:

Date Of Calibration 04/07/15  
 Due Date: 04/07/16  
 Certificate Number 22797

### TEST ROOM CONDITIONS:

Temperature: 27°C ± 2°C

Manufacturers Specification Readings less than 100 counts ± 2 counts  
 Readings greater than 100 counts ± 1% of reading ± 1 count

Manufacturer: DP Measurement

### TEST RESULTS:

Calibration Points Pa:	0	40.0	80.0	160	400	800	1.60	3.00	6.00
Indicated Readings:	0	40.0	80.1	160	400	800	1.60	3.00	6.00
Percentage Error:	0	0.00%	0.12%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%

Calibration Points Pa:	0	-40.0	-80.0	-160	-400	-800	-1.60	-3.00	-6.00
Indicated Readings:	0	-39.8	-79.8	-160	-401	-801	-1.60	-3.01	-6.00
Percentage Error:	0	-0.50%	-0.25%	0.00%	0.25%	0.13%	0.00%	0.33%	0.00%

Calibration Points m/sec:	0	5.00	8.16	11.5	15.0	16.3	25.8	36.5	50.0
Indicated Readings:	0	4.97	8.15	11.5	15.0	16.3	25.8	36.5	50.0
Percentage Error:	0	-0.60%	-0.12%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%

Notes:

The instrument detailed above has been calibrated against equipment serial number 0047381 which in turn has been calibrated against instruments and equipment that are traceable to National Standards.(UKAS Calibration Laboratory N° 0157). The percentage error quoted refer to the measured values only, with no account being taken of the instruments ability to maintain is calibration.

Equipment:

Velocity Range:

Is calibrated for the ellipsoidal nose (NPL Type) Pitot Static Tubes used at air density 1.20kg/m<sup>3</sup>.  
 Air stream temperature set at 16°C and barometric pressure set at 1000 mbar

*PP1*

Calibrated by Hussein Khimji:

Page 1 of 1 ©



# AIRDATA MULTIMETER CERTIFICATE OF RECALIBRATION

Customer ID: 010103 S/N: M03774  
 Customer: SPECTRUM ENGINEERING, LTD. City: DUBLIN State: IE  
 As-Received Model #: ADM-850L Converted to Model #: \_\_\_\_\_ Order #: R153107  
 PO #: \_\_\_\_\_ Customer Eqpt ID#: \_\_\_\_\_ Calibration Due Date: 10/31/2016

This instrument has been calibrated using Calibration Standards which are traceable to NIST (National Institute of Standards and Technology). Quality Assurance Program and calibration procedures meet the requirements for ANSI/NCCL Z540-1, ISO 17025, MIL-STD 45662A and manufacturer's specifications. Calibration accuracy is certified when meters are used with properly functioning accessories only. All Uncertainties are expressed in expanded terms (twice the calculated uncertainty). This report shall not be reproduced, except in full, without the written approval of Shortridge Instruments, Inc. Results relate only to the item calibrated. For limitations on use, see Shortridge Instruments, Inc. Instruction Manual for the use of AirData Multimeters. Procedure used: Procedure for Differential Pressure, Absolute Pressure and Temperature Recalibration of AirData Multimeters SIP-CP02 Revision: 28 Dated: 07/31/14

Calibration Technician(s): C. Kestel D. Potts Calibration Date: 10/05/2015  
 Calibration Approved by: R. Richardson Title: Calibration Supervisor Date: 10/20/2015

As-Received Test performed after minor repair: Yes  (No)

AS-Received By: <u>OK</u>	Final Test By: <u>CVB</u>	Test By: _____
Date: <u>09/30/15</u> Rh: <u>46%</u>	Date: <u>10/05/15</u> Rh: <u>51%</u>	Date: _____ Rh: _____ %
Ambient Temperature: <u>76</u> °F	Ambient Temperature: <u>75</u> °F	Ambient Temperature: _____ °F
Barometric Pressure: <u>28.38</u> in Hg	Barometric Pressure: <u>28.40</u> in Hg	Barometric Pressure: _____ in Hg
All within spec (YES) NO NA	All within spec (YES) NO	All within spec YES NO

### ABSOLUTE PRESSURE TEST (in Hg)

TEST METER TOLERANCE = ± 2.0 % ± .1 in Hg AS-RECEIVED TEST WITHIN SPEC  YES NO N/A See Notes

Pressure Standard: Heise #02-R S/N: 41741/42451 As-Rcvd Test 2 Test 3	Pressure Standard: Heise #12-R S/N: 43166/44731 As-Rcvd Test 2 Test 3
Pressure Standard: Heise #04-R S/N: 41743/42453 As-Rcvd Test 2 Test 3	Pressure Standard: Heise #14-R S/N: 43412/45043 As-Rcvd Test 2 Test 3
Pressure Standard: Heise #06-R S/N: 41742/42452 As-Rcvd Test 2 Test 3	Pressure Standard: Heise #16-R S/N: 43413/45044 As-Rcvd Test 2 Test 3
Pressure Standard: Heise #08-R S/N: 42186/43328 As-Rcvd Test 2 Test 3	Pressure Standard: Heise #18-R S/N: 44581/46845 As-Rcvd Test 2 Test 3
Pressure Standard: Heise #10-R S/N: 42203/43352 As-Rcvd Test 2 Test 3	Pressure Standard: Heise #20-R S/N: 44582/46847 As-Rcvd Test 2 Test 3

Approx Set Pt	Standard	Test Meter	% Diff	Standard	Test Meter	% Diff	Standard	Test Meter	% Diff
14.0	14.13	14.1	-.21	14.10	14.1	0			
28.4	28.38	28.4	.02	28.40	28.4	0			
40.0	40.50	40.5	0	40.47	40.5	.03			

### DIFFERENTIAL PRESSURE TEST (in wc)

TEST METER TOLERANCE = ± 2.0 % ± 0.001 in wc AS-RECEIVED TEST WITHIN SPEC  YES NO N/A See Notes

Pressure Standard: Heise #01-L S/N: 41739/42449 As-Rcvd Test 2 Test 3	Pressure Standard: Heise #11-L S/N: 43165/44551 As-Rcvd Test 2 Test 3
Pressure Standard: Heise #01-R S/N: 41739/42446 As-Rcvd Test 2 Test 3	Pressure Standard: Heise #11-R S/N: 43165/44730 As-Rcvd Test 2 Test 3
Pressure Standard: Heise #02-L S/N: 41741/42454 As-Rcvd Test 2 Test 3	Pressure Standard: Heise #12-L S/N: 43166/44732 As-Rcvd Test 2 Test 3
Pressure Standard: Heise #03-L S/N: 41738/42448 As-Rcvd Test 2 Test 3	Pressure Standard: Heise #13-L S/N: 43415/45041 As-Rcvd Test 2 Test 3
Pressure Standard: Heise #03-R S/N: 41738/42445 As-Rcvd Test 2 Test 3	Pressure Standard: Heise #13-R S/N: 43415/45039 As-Rcvd Test 2 Test 3
Pressure Standard: Heise #04-L S/N: 41743/42456 As-Rcvd Test 2 Test 3	Pressure Standard: Heise #14-L S/N: 43412/45045 As-Rcvd Test 2 Test 3
Pressure Standard: Heise #05-L S/N: 41740/42450 As-Rcvd Test 2 Test 3	Pressure Standard: Heise #15-L S/N: 43416/45042 As-Rcvd Test 2 Test 3
Pressure Standard: Heise #05-R S/N: 41740/42447 As-Rcvd Test 2 Test 3	Pressure Standard: Heise #15-R S/N: 43416/45040 As-Rcvd Test 2 Test 3
Pressure Standard: Heise #06-L S/N: 41742/42455 As-Rcvd Test 2 Test 3	Pressure Standard: Heise #16-L S/N: 43413/45046 As-Rcvd Test 2 Test 3
Pressure Standard: Heise #07-L S/N: 42185/42186 As-Rcvd Test 2 Test 3	Pressure Standard: Heise #17-L S/N: 44579/46842 As-Rcvd Test 2 Test 3
Pressure Standard: Heise #07-R S/N: 42185/43326 As-Rcvd Test 2 Test 3	Pressure Standard: Heise #17-R S/N: 44579/46841 As-Rcvd Test 2 Test 3
Pressure Standard: Heise #08-L S/N: 42186/43329 As-Rcvd Test 2 Test 3	Pressure Standard: Heise #18-L S/N: 44581/46846 As-Rcvd Test 2 Test 3
Pressure Standard: Heise #09-L S/N: 42202/43351 As-Rcvd Test 2 Test 3	Pressure Standard: Heise #19-L S/N: 44580/46844 As-Rcvd Test 2 Test 3
Pressure Standard: Heise #09-R S/N: 42202/43350 As-Rcvd Test 2 Test 3	Pressure Standard: Heise #19-R S/N: 44580/46843 As-Rcvd Test 2 Test 3
Pressure Standard: Heise #10-L S/N: 42203/43353 As-Rcvd Test 2 Test 3	Pressure Standard: Heise #20-L S/N: 44582/46848 As-Rcvd Test 2 Test 3

Approx Set Pt	Standard	Test Meter	% Diff	Standard	Test Meter	% Diff	Standard	Test Meter	% Diff
.0500	.0507	.0506	-.20	.0511	.0510	-.20			
.1250	.1266	.1264	-.16	.1258	.1254	-.32			
.2250	.2255	.2249	-.27	.2270	.2260	-.44			
.2700	.2736	.2732	-.15	.2715	.2704	-.41			
2.000	2.030	2.026	-.20	2.018	2.010	-.40			
3.600	3.633	3.625	-.22	3.614	3.589	-.69			
4.400	4.407	4.403	-.09	4.401	4.401	0			
27.00	27.06	27.03	-.11	27.05	26.96	-.33			
50.00	50.29	50.06	-.46	50.08	49.77	-.62			
Overage	NA		NA	NA		NA	NA		NA

**Shortridge Instruments, Inc.**  
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## Shortridge Instruments, Inc. AirData Multimeter Calibration Equipment

Order Number: B153107    Serial Number: m03774    Test Type:    Initial    As-Received    **Final**

### ABSOLUTE PRESSURE STANDARDS

ADM #02-R	S/N: 4174142451	Heise Model: PPM-2	Migd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 04/11/16	Due Date: 04/2016
ADM #04-R	S/N: 4174342453	Heise Model: PPM-2	Migd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 11/11/14	Due Date: 11/2015
ADM #08-R	S/N: 4174242462	Heise Model: PPM-2	Migd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 08/18/15	Due Date: 08/2016
ADM #08-R	S/N: 4218843328	Heise Model: PPM-2	Migd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 03/10/16	Due Date: 03/2016
ADM #10-R	S/N: 4220343352	Heise Model: PPM-2	Migd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 01/15/16	Due Date: 01/2016
ADM #12-R	S/N: 4316844731	Heise Model: PPM-2	Migd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 07/14/15	Due Date: 07/2016
ADM #14-R	S/N: 4341245043	Heise Model: PPM-2	Migd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 09/10/15	Due Date: 09/2016
ADM #16-R	S/N: 4341345044	Heise Model: PPM-2	Migd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 02/13/16	Due Date: 02/2016
ADM #18-R	S/N: 4458146846	Heise Model: PPM-2	Migd & Calibrated by Ashcroft, Inc.		Calibration Date: 05/12/16	Due Date: 05/2016
ADM #20-R	S/N: 4458246847	Heise Model: PPM-2	Migd & Calibrated by Ashcroft, Inc.		Calibration Date: 05/08/15	Due Date: 05/2016
#02-R, 04-R, 06-R, 08-R, 10-R, 12-R, 14-R, 16-R	Rated Accuracy: 0.05% fs (0.0305 in Hg)		Range: 0-30 psia		Resolution: 0.01	Uncertainty: < 0.0358
#18-R, 20-R	Rated Accuracy: 0.05% fs (0.0305 in Hg)		Range: 0-60 in Hg		Resolution: 0.001	Uncertainty: < 0.0358

### DIFFERENTIAL PRESSURE STANDARDS

ADM #01-L	S/N: 4173842448	Heise Model: PPM-1	Migd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 04/18/16	Due Date: 04/2016
ADM #01-R	S/N: 4173942448	Heise Model: PPM-1	Migd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 04/17/16	Due Date: 04/2016
ADM #02-L	S/N: 4174142454	Heise Model: PPM-1	Migd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 04/17/16	Due Date: 04/2016
ADM #03-L	S/N: 4173842448	Heise Model: PPM-1	Migd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 11/10/14	Due Date: 11/2015
ADM #03-R	S/N: 4173842445	Heise Model: PPM-1	Migd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 11/10/14	Due Date: 11/2015
ADM #04-L	S/N: 4174342468	Heise Model: PPM-1	Migd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 11/12/14	Due Date: 11/2015
ADM #05-L	S/N: 4174042450	Heise Model: PPM-1	Migd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 08/21/16	Due Date: 08/2016
ADM #05-R	S/N: 4174042447	Heise Model: PPM-1	Migd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 08/21/16	Due Date: 08/2016
ADM #06-L	S/N: 4174242455	Heise Model: PPM-1	Migd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 08/21/16	Due Date: 08/2016
ADM #07-L	S/N: 4216842188	Heise Model: PPM-1	Migd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 03/13/16	Due Date: 03/2016
ADM #07-R	S/N: 4216843328	Heise Model: PPM-1	Migd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 03/13/16	Due Date: 03/2016
ADM #08-L	S/N: 4218843328	Heise Model: PPM-1	Migd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 03/13/16	Due Date: 03/2016
ADM #09-L	S/N: 4220243351	Heise Model: PPM-1	Migd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 01/23/16	Due Date: 01/2016
ADM #09-R	S/N: 4220243350	Heise Model: PPM-1	Migd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 01/23/16	Due Date: 01/2016
ADM #10-L	S/N: 4220343353	Heise Model: PPM-1	Migd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 01/23/16	Due Date: 01/2016
ADM #11-L	S/N: 4316844551	Heise Model: PPM-1	Migd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 07/17/16	Due Date: 07/2016
ADM #11-R	S/N: 4316844730	Heise Model: PPM-1	Migd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 07/17/16	Due Date: 07/2016
ADM #12-L	S/N: 4316844732	Heise Model: PPM-1	Migd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 07/17/16	Due Date: 07/2016
ADM #13-L	S/N: 4341546041	Heise Model: PPM-1	Migd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 08/18/16	Due Date: 08/2016
ADM #13-R	S/N: 4341646039	Heise Model: PPM-1	Migd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 08/18/16	Due Date: 08/2016
ADM #14-L	S/N: 4341245045	Heise Model: PPM-1	Migd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 08/18/16	Due Date: 08/2016
ADM #15-L	S/N: 4341646042	Heise Model: PPM-1	Migd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 02/20/16	Due Date: 02/2016
ADM #15-R	S/N: 4341646040	Heise Model: PPM-1	Migd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 02/20/16	Due Date: 02/2016
ADM #16-L	S/N: 4341346046	Heise Model: PPM-1	Migd by Dresser Industries	Calibrated by Ashcroft	Calibration Date: 02/20/16	Due Date: 02/2016
ADM #17-L	S/N: 4457846842	Heise Model: PPM-1	Migd & Calibrated by Ashcroft, Inc.		Calibration Date: 05/15/16	Due Date: 05/2016
ADM #17-R	S/N: 4457846841	Heise Model: PPM-1	Migd & Calibrated by Ashcroft, Inc.		Calibration Date: 05/15/16	Due Date: 05/2016
ADM #18-L	S/N: 4458146846	Heise Model: PPM-1	Migd & Calibrated by Ashcroft, Inc.		Calibration Date: 05/16/16	Due Date: 05/2016
ADM #19-L	S/N: 4458046844	Heise Model: PPM-1	Migd & Calibrated by Ashcroft, Inc.		Calibration Date: 05/10/16	Due Date: 05/2016
ADM #19-R	S/N: 4458046843	Heise Model: PPM-1	Migd & Calibrated by Ashcroft, Inc.		Calibration Date: 05/10/16	Due Date: 05/2016
ADM #20-L	S/N: 4458246848	Heise Model: PPM-1	Migd & Calibrated by Ashcroft, Inc.		Calibration Date: 05/09/15	Due Date: 05/2016
#01-L, 03-L, 05-L, 07-L, 09-L, 11-L, 13-L, 15-L, 17-L, 19-L	Rated Accuracy: > 0.07% fs (0.000175 in wc)		Range: 0.0-0.25 in wc		Res.: 0.00001	Uncertainty: < 0.00035
#01-R, 03-R, 05-R, 07-R, 09-R, 11-R, 13-R, 15-R, 17-R, 19-R	Rated Accuracy: > 0.08% fs (0.003 in wc)		Range: 0.0-5.0 in wc		Res.: 0.0001	Uncertainty: < 0.00348
#02-L, 04-L, 06-L, 08-L, 10-L, 12-L, 14-L, 16-L, 18-L, 20-L	Rated Accuracy: > 0.08% fs (0.03 in wc)		Range: 0.0-50.0 in wc		Res.: 0.001	Uncertainty: < 0.0348

## Shortridge Instruments, Inc.

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**TECHNICAL SERVICES**

1698 S, 140th Place, Gilbert, AZ 85295 • phone • 602.380.3817 • fax • 866.752.8131 • www.fsttechnical.com

**Helium Leak Test Report**

Customer: Nines Photovoltaics Date: 28/05/16  
Tool : ADE 1000 Gas System: F2  
System: F2 Outer Containment Serial No: n/a  
Cart # Gas Check G3 Test Type: Outboard

Starting Leak Rate: 1.0 x 10<sup>-5</sup> Final Leak Rate: 1.0 x 10<sup>-5</sup>

Specifications: Leak Rate Not to Exceed 1x 10<sup>-5</sup> mbar. l/sec

Certification: PASSED Retest: No

Comments Outer Containment was filled with Helium and all welds and joints were Tested using Gas Check G3.

When test was finished line was pumped down using ul200 and left under vacuum

Printed Name: Martin Finegan Date: 28/05/16

Signed Name: *Martin Finegan*



F2 Line to Tool  
ADE 1000

LOCATION 000, 12:37:14 MAY 27, 16  
CYCLES = 360, PERIOD = 00:01:00  
SIZE CUMULATIVE DIFFERENTIAL  
0.1u 0 0  
0.2u 0 0  
0.3u 0 0  
0.5u 0 0  
0.7u 0 0  
1.0u 0 0

LOCATION 000, 12:38:15 MAY 27, 16  
CYCLES = 360, PERIOD = 00:01:00  
SIZE CUMULATIVE DIFFERENTIAL  
0.1u 0 0  
0.2u 0 0  
0.3u 0 0  
0.5u 0 0  
0.7u 0 0  
1.0u 0 0

LOCATION 000, 12:39:16 MAY 27, 16  
CYCLES = 360, PERIOD = 00:01:00  
SIZE CUMULATIVE DIFFERENTIAL  
0.1u 0 0  
0.2u 0 0  
0.3u 0 0  
0.5u 0 0  
0.7u 0 0  
1.0u 0 0



*N2 Line to Sempa Unit*

LOCATION 000, 12:37:14 MAY 27, 16  
CYCLES = 360, PERIOD = 00:01:00  
SIZE CUMULATIVE DIFFERENTIAL  
0.1u 0 0  
0.2u 0 0  
0.3u 0 0  
0.5u 0 0  
0.7u 0 0  
1.0u 0 0

LOCATION 000, 12:38:15 MAY 27, 16  
CYCLES = 360, PERIOD = 00:01:00  
SIZE CUMULATIVE DIFFERENTIAL  
0.1u 0 0  
0.2u 0 0  
0.3u 0 0  
0.5u 0 0  
0.7u 0 0  
1.0u 0 0

LOCATION 000, 12:39:16 MAY 27, 16  
CYCLES = 360, PERIOD = 00:01:00  
SIZE CUMULATIVE DIFFERENTIAL  
0.1u 0 0  
0.2u 0 0  
0.3u 0 0  
0.5u 0 0  
0.7u 0 0  
1.0u 0 0



## TECHNICAL SERVICES

1698 S. 140th Place, Gilbert, AZ 85295 • phone • 512.293.3679 • fax • 866.752.8131 • www.fsttechnical.com

Customer: Nines Photovoltaics Gas System: Nitrogen  
Tool/System: ADE 1000 Location: Tallaght ITT

### Leak Test Data

Equipment: UL200 Cart #          Set-Up Time: 1 Hr  
Starting Leak Rate: 1.0 x 10<sup>-9</sup> Final Leak Rate: 1.0 x 10<sup>-9</sup>  
Test Duration: 1 Hr Certification: Pass Fail Retest: Yes No  
Comments         

### Particle Test Data

Equipment: Met One Cart # 1 Set-Up Time: 15 Mins

	0.1μ	0.2μ	0.3μ	0.5μ	0.7μ	1.0μ
Sample 1	0	0	0	0	0	0
Sample 2	0	0	0	0	0	0
Sample 3	0	0	0	0	0	0

System Diameter: 1/4" System Flow Rate: 1200 fpm  
Test Duration: 5 Mins Certification: Pass Fail Retest: Yes No  
Comments         

### Trace Gas Test Data

Equipment: Delta F/ Ametek Cart # 1 Set-Up Time: 15 Min

	Sample Location	Oxygen	Moisture	Other
Reading:	<u>P.O.C. @ Tool</u>	<u>6.5 ppb</u>	<u>11 ppb</u>	
Baseline:	<u>CAR System</u>	<u>n/a</u>	<u>n/a</u>	

Test Duration: 1 Hour Certification: Pass Fail Retest: Yes No  
Comments         

Printed Name: Martin Finegan Date: 28/05/16

Signed By:  Date: 28/05/16



*N2 Line to cool*  
*ADP 1000*

LOCATION 000, 12:22:49 MAY 27, 16  
CYCLES = 360, PERIOD = 00:01:00  
SIZE CUMULATIVE DIFFERENTIAL  
0.1u 0 0  
0.2u 0 0  
0.3u 0 0  
0.5u 0 0  
0.7u 0 0  
1.0u 0 0

LOCATION 000, 12:23:50 MAY 27, 16  
CYCLES = 360, PERIOD = 00:01:00  
SIZE CUMULATIVE DIFFERENTIAL  
0.1u 0 0  
0.2u 0 0  
0.3u 0 0  
0.5u 0 0  
0.7u 0 0  
1.0u 0 0

LOCATION 000, 12:24:51 MAY 27, 16  
CYCLES = 360, PERIOD = 00:01:00  
SIZE CUMULATIVE DIFFERENTIAL  
0.1u 0 0  
0.3u 0 0  
0.5u 0 0  
0.7u 0 0  
1.0u 0 0



**Projekt**  
 project F2 supply system  
**Kunde**  
 customer NINES PV  
**Datum**  
 date 15.6- 17.6.2016

## Test report

Performing person: Dirk Mai ( Sempa )

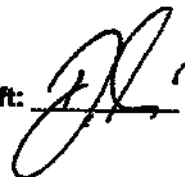
description	reference	status
Transducer WIKA Purgepressure N2 PT+/-	PT1.1	✓
Transducer WIKA vacuumpressure PT+/-	PT1.2	✓
Transducer WIKA cylinderpressure PT+/-	PT1.3	✓
Transducer WIKA systempressure PT+/-	PT1.4	✓
Transducer WIKA systempressure PT+/-	PT1.31	✓
pressuregauge N2 Panel PISA-	PS3.1	✓
Pressuregauge burstdisc F2 Tableau PISA+	PS1.5	✓
Pressuregauge N2 Tableau PISA+/-	PS1.3/ PS2.3	✓
Pressuregauge N2 Tableau burstdisc PISA+/-	PS3.5	✓
pressureswitch Stuertuft PISA-	PS0.1	✓
Doubletube monitoring F2 processline PISA+/-	PS1.8	✓
EMO cabinet touchpanel HSZA-	HZ0.1	✓
EMO toolbox (key) HSZA-	HZ0.2	✓
requirement gas, keyswitch XSA- (toolbox)	XS.01/ V1.4	✓
External firesignal BMZ	XS.02	✓
Flowsitch exhaust air FSA-	FS0.1	✓
Flowsitch N2 purgegas safetyline exhaust vent FSA-	FS3.1	✓
Signal gasmonitoring sensor cabinet A1/ A2 QIZA+	QS 10	✓
Signal gasmonitoring sensor gasroom A1/ A2 QIZA+	QS 20	✓

Pneumatic valve	V1.0	✓
Pneumatic valve	V1.1	✓
Pneumatic valve	V1.2	✓
Pneumatic valve	V1.3	✓
Pneumatic valve	V1.4	✓
Pneumatic valve	V1.5	✓
Pneumatic valve	V1.6	✓
Pneumatic valve	V1.31	✓
Pneumatic valve	V1.32	✓

Prüfer:  
Inspector

Name: Dirk Mai  
name

Unterschrift:  
signature



Datum, Ort: 17.6.2016  
date, location



**passivation protocol 30% F2 in N2**

customer: Nines PV  
location: ITT Dublin- Tallaght  
equipment: F2 supply system  
date: 16.06.2016



performing person: Dirk Mai (Sempa)

Start	End	work step	Bemerkung
		close pressure regulator	
		open cylindervalue 1.0	
8:30	9:00	passivation HP 30 min @ 136bar	136 bar F2
		open pressure regulator	
9:00	9:30	passivation LP 30 min @ 2 bar	2.0 bar until V1.8
		reject F2	by CS Cleaner
		evacuate panel	by CS Cleaner
9:45	13:45	passivation HP 240 min @ 136bar	136 bar F2
9:45	13:45	passivation LP 240 min @ 2bar	PR 1.1 until toolvalves
14:00		reject F2	by CS Cleaner
14:00		evacuate system	by CS Cleaner
14:10		refill system until toolvalves	

23. 6. 2016

## 14.8.2 Test certificates

# Prüfprotokoll Werkszeugnis test report



Anlage /  
machine: F2 cabinet

Medium /  
medium: F2- fluor/ N2- nitrogen

SN Cabinet 010 00.000.487

Datum/date: 18-8-2015

Auftraggeber/Client: Nines PV

Auftrag/order: \_\_\_\_\_

KTR intern/internal: 134027

## Drucktest/pressure test

Zeit/time: 24 h

Druck /  
pressure: 170 bar g (high pressure Unit)

Prüfer /test  
engineer: Dirk Mai *DS*

Datum: 17.8.2015- 18.8.2015

## Drucktest/pressure test

Zeit/time: 24 h

Druck / pressure: 6bar  
(low pressure Unit)

Prüfer/test engineer: Dirk Mai *DS*

Datum: 17.8.2015- 18.8.2015

## Helium-Lecktest/leak test

Zeit/time Not specified !

Ergebnis /  
result 1x10-9 mbar l/s

Prüfer / test  
engineer: Dirk Mai *DS*

Datum /  
date: 18.8.2015

## Feuchtetest/moisture test

Zeit/time Not performed

Ergebnis/result: Not performed

Prüfer/test engineer: Not performed

Datum/date: Not performed

## Partikeltest/particle test

Messgerät /  
gauge Not performed

Messvol /  
measured  
volume.: Not performed

Prüfer / test  
engineer: Not performed

Datum /  
date: Not performed

Partikel in µm	Test Nr.			
	1	2	3	4
0,1				
0,2	Not performed !			
0,3				
0,5				
1,0				
2,0				
3,0				
5,0				

# Prüfprotokoll Werkszeugnis test report



Anlage /  
machine: N2 panel

Medium /  
medium: N2- nitrogen

SN panel 010 00.000.488

Datum/date: 18-8-2015

Auftraggeber/Client: Nines PV

Auftrag/order: \_\_\_\_\_

KTR intern/internal: 134027

## Drucktest/pressure test

Zeit/time: 14 h

Druck /  
pressure: 198 bar g (high pressure Unit)

Prüfer / test  
engineer: Dirk Mai *DM*

Datum: 18.8.2015

## Drucktest/pressure test

Zeit/time: 14 h

Druck / pressure: 12 bar/ 6bar  
(low pressure Unit)

Prüfer/test engineer: Dirk Mai *DM*

Datum: 18.8.2015

## Helium-Lecktest/leak test

Zeit/time Not specified !

Ergebnis /  
result 1x10-9 mbar l/s

Prüfer / test  
engineer: Dirk Mai *DM*

Datum /  
date: 18.8.2015

## Feuchtetest/moisture test

Zeit/time Not performed

Ergebnis/result: Not performed

Prüfer/test engineer: Not performed

Datum/date: Not performed

## Partikeltest/particle test

Messgerät /  
gauge Not performed

Messvol /  
measured  
volume.: Not performed

Prüfer / test  
engineer: Not performed

Datum /  
date: Not performed

Partikel in µm	Test Nr.			
	1	2	3	4
0,1				
0,2	Not perfor- med !			
0,3				
0,5				
1,0				
2,0				
3,0				
5,0				



# Prüfprotokoll Werkszeugnis test report



Anlage /  
machine: N2 push gas panel

Medium /  
medium: N2- nitrogen

SN panel 010 00.000.490

Datum/date: 18-8-2015

Auftraggeber/Client: Nines PV

Auftrag/order: \_\_\_\_\_

KTR intern/internal: 134027

## Drucktest/pressure test

Zeit/time: 4 h

Druck /  
pressure: 6 bar

Prüfer /test  
engineer: Dirk Mai *DM*

Datum: 18.8.2015

## Drucktest/pressure test

Zeit/time: \_\_\_\_\_

Druck / pressure: \_\_\_\_\_

Prüfer/test engineer: \_\_\_\_\_

Datum: \_\_\_\_\_

## Helium-Lecktest/leak test

Zeit/time Not specified !

Ergebnis /  
result 1x10-9 mbar l/s

Prüfer / test  
engineer: Dirk Mai *DM*

Datum /  
date: 18.8.2015

## Feuchtetest/moisture test

Zeit/time Not performed

Ergebnis/result: Not performed

Prüfer/test engineer: Not performed

Datum/date: Not performed

## Partikeltest/particle test

Messgerät /  
gauge Not performed

Messvol /  
measured  
volume.: Not performed

Prüfer / test  
engineer: Not performed

Datum /  
date: Not performed

Partikel in µm	Test Nr.			
	1	2	3	4
0,1				
0,2	Not performed !			
0,3				
0,5				
1,0				
2,0				
3,0				
5,0				

# Prüfprotokoll Werkszeugnis test report



Anlage /  
machine: N2 purge gas panel

Medium /  
medium: N2- nitrogen

SN panel 010 00.000.489

Datum/date: 18-8-2015

Auftraggeber/Client: Nines PV

Auftrag/order: \_\_\_\_\_

KTR intern/internal: 134027

## Drucktest/pressure test

Zeit/time: 4 h

Druck /  
pressure: 6 bar

Prüfer / test  
engineer: Dirk Mai *DM*

Datum: 18.8.2015

## Drucktest/pressure test

Zeit/time: \_\_\_\_\_

Druck / pressure: \_\_\_\_\_

Prüfer/test engineer: /

Datum: \_\_\_\_\_

## Helium-Lecktest/leak test

Zeit/time Not specified !

Ergebnis /  
result 1x10-9 mbar l/s

Prüfer / test  
engineer: Dirk Mai *DM*

Datum /  
date: 18.8.2015

## Feuchtetest/moisture test

Zeit/time Not performed

Ergebnis/result: Not performed

Prüfer/test engineer: Not performed

Datum/date: Not performed

## Partikeltest/particle test

Messgerät /  
gauge Not performed

Messvol /  
measured  
volume.: Not performed

Prüfer / test  
engineer: Not performed

Datum /  
date: Not performed

Partikel in µm	Test Nr.			
	1	2	3	4
0,1				
0,2	Not perfor- med !			
0,3				
0,5				
1,0				
2,0				
3,0				
5,0				



Customer: AVI GmbH  
Konrad-Zuse-Str. 19  
02977 Hoyerswerda

Project Manager: V. Menges

Project: 2671 – NINES\_PV

**Routine test protocol** according to DIN EN 61439 part 1 and 2

Plant Component: electrical control cabinet +C1  
(Designation) (Identification)

	Result (OK = ✓)	Comment
<b>1 check of the switchgear</b>		
1.1 functional ability of operating elements	✓	
1.2 wiring (pressure marks, angle-forming)	✓	
1.3 installation devices (mounting, tight fit, mounting place according to the plan)	✓	
1.4 protection class (sealing, covering)	✓	
1.5. compliance of leakage distance and sparking distance in air	✓	
1.6 screw fittings (tight fit, contact)	✓	
1.7 item designation completed	✓	
1.8 functional check, wiring check, rotary field	✓	
1.9 locking system, free moving, key available	✓	
1.10 color of conductor according to specifications	✓	
1.11 free of swarf	✓	
1.12 painting ok, accessories are completed	✓	
<b>2 measurement of insulating resistance, value &gt; 1,0 MΩ</b>	>200 M Ohm	
2.1 protection system is completed, value <0,1 Ω	0,02 Ohm	
<b>3 safety measures</b>		
3.1 connections of equipment grounding conductor are completed	✓	
3.2 correct screw fittings	✓	
<b>4 documentation in the cabinet</b>		
4.1 circuit diagrams available	✓	
4.2 layout chart available	✓	

Inspector:

*Bischoff* ..... *A. Pfeif*  
Name Signature

Hoyerswerda, 31-07-2015  
Date

**PROWATEC**  
Systemtechnik GmbH

Konrad-Zuse-Straße 19  
02977 Hoyerswerda  
Tel 03571 93012-0 Fax 03571 93012-10

### 14.8.3 Installation statement

## Einbauerklärung Installation Statement

(nach Maschinenrichtlinie 2006/42/EG, Anhang II B)  
(in accordance with machinery directive 2006/42/EG, appendix II B)

**Hersteller / Manufacturer:** SEMPA SYSTEMS GmbH  
Grenzstraße 13  
01109 Dresden  
Germany

**Produktbezeichnung/ Product name:** 134027  
NINES PV – F2 Supply System

**Baujahr / Year of manufacture:** 08/2015

**Seriennummer / Serial number:** 00.000.487 F2 Cabinet  
00.000.488 N2 Panel  
00.000.489 N2 Purge gas panel  
00.000.490 N2 Push gas panel

Das bezeichnete Produkt ist ausschließlich zum Einbau in eine andere Maschine bestimmt.  
Die Inbetriebnahme ist solange untersagt, bis die Konformität des Endproduktes mit der Richtlinie 2006/42/EG festgestellt ist.

The product mentioned above are intended solely for integration into another machine. Commissioning is prohibited until conformity of the end product with EC directive 2006/42/EG has been confirmed.

Folgende nationale oder intern. Normen (od. Teile/Klauseln daraus) und Spezifikationen wurden angewandt:  
The following national and international standards (or parts/clauses of them) and specifications have been applied:

Richtlinie 97/23/EG Druckgeräterichtlinie / pressure equipment directive  
Richtlinie zur Installation Elektroteil nach VDE 0113  
Richtlinie zur Stückprüfung Elektroteil VDE 0660 Teil 500  
Technische Regeln für Gefahrstoffe TRGS 510  
AD-Merkblatt HP0

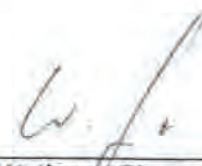
Name der Person, die bevollmächtigt ist, die technischen Unterlagen zusammenzustellen:  
Name of the person authorized to compile the technical documentation: Hagen Krüger-Molz

**Ort / Place:** Dresden  
**Datum / Date:** 12.08.2015



---

Thomas Krafft  
Senior Projekt Ingenieur  
Senior Project Engineer



---

Wolfgang Glanz  
Qualitätsmanagement  
Quality Management

Diese Erklärung ist keine Zusicherung von Eigenschaften im Sinne des Produkthaftungsgesetzes!  
This declaration is not an assurance of characteristics in the meaning of the product liability act.

Die Sicherheitshinweise der Produktdokumentation sind zu beachten!  
Pay attention to the safety notes in the product documentation!

#### 14.8.4 Company certificates





Industrie Service

# CERTIFIKAT

to the fulfilment of the  
Quality requirements for fusion welding  
of metallic materials

TÜV SÜD Industrie Service GmbH  
North-East-Region  
Department Steam and Pressure Equipment  
Drescherhäuser 5 d, 01159 Dresden

certifies the manufacturer

**SEMPA SYSTEMS GmbH**

Grenzstrasse 13  
D - 01109 Dresden

has met the

**- Comprehensive quality requirements -**

according to


**DIN EN ISO 3834-2**

The company has the necessary conditions.  
The scope is detailed in our report dated 23-01-2014.

The certificate expires in **December 2016**.

report-nr.: Z01/14/770317

Dresden, January 27<sup>th</sup> 2014

  
Hendrik Oltersdorf  
Department  
Steam and Pressure Equipment  
IS-DD1-DRE





# CERTIFICATE

The company

**SEMPA SYSTEMS GmbH**

Grenzstrasse 13  
D-01109 Dresden

has been audited according to

## AD 2000-Merkblatt HP0 / HP100R

The company has proved to dispose of the prerequisites for the manufacture of pressure equipment as defined in

## Pressure Equipment Directive 97/23/EG.

Independently to this conformation the procedures appertaining to the chosen modules have to be observed.

The company

- has facilities permitting manufacturing and inspection in compliance with the current technical standards,
- operates a quality system which guarantees that manufacturing and inspection of the products stated in our report are in conformity with the technical rules and standards,
- employs qualified supervisory and inspection personnel.

The scope of the audit is detailed in our report no. Z01/14/770317.

The certificate expires in December 2016.

Dresden, January 27<sup>th</sup> 2014

TÜV SÜD Industrie Service GmbH  
TÜV-CERT-Zertifizierungsstelle für Druckgeräte



(Hendrik Oltersdorf)

Notified body, ident no. 0036



## EG-Konformitätserklärung EC Declaration of Conformity

Hersteller: Prowatec Systemtechnik GmbH  
*Manufacturer:*

Anschrift: Konrad-Zuse-Str. 19  
*Address:* 02977 Hoyerswerda

Produktbezeichnung: Schaltgerätekombinationen 2671 – NINES\_PV  
*Product description:* Low-voltage switchgear and controlgear assemblies

Das bezeichnete Produkt stimmt in der von uns in Verkehr gebrachten Ausführung mit den Vorschriften folgender Europäischer Richtlinien überein:  
*The product described above in the form as delivered is in conformity with the provisions of the following European Directives:*

- 2004/108/EG Richtlinie des Rates zur Angleichung der Rechtsvorschriften der Mitgliedstaaten über die elektromagnetische Verträglichkeit**  
*Council Directive on the approximation of the laws of the Member States relating to electromagnetic compatibility*
- 2006/95/EG Richtlinie des Europäischen Parlaments und des Rates zur Angleichung der Rechtsvorschriften der Mitgliedstaaten betreffend elektrische Betriebsmittel zur Verwendung innerhalb bestimmter Spannungsgrenzen**  
*Directive of the European Parliament and of the Council of 12 December 2006 on the harmonisation of the laws of Member States relating to electrical equipment designed for use within certain voltage limits*

**CE-Kennzeichnung / CE marking : 31-07-2015**

**Die Konformität mit den Richtlinien wird nachgewiesen durch die Einhaltung folgender Normen:**  
*Conformity to the Directives is assured through the application of the following standards:*

- DIN EN 60204-1
- DIN EN 61439-1
- DIN EN 61439-2
- DIN-VDE-Normen und Entwürfe sowie einschlägige internationale Normen, CE-Publikationen und Empfehlungen
- Unfallverhütungsvorschriften der gewerblichen Berufsgenossenschaften, insbesondere BGV A3

Prowatec Systemtechnik GmbH

Hoyerswerda, den / the 31-07-2015

  
**PROWATEC**  
Systemtechnik GmbH  
Konrad-Zuse-Straße 19  
02977 Hoyerswerda  
Tel. 03571 93012-0 Fax 93012-11

Diese Erklärung bescheinigt die Übereinstimmung mit den genannten Richtlinien, ist jedoch keine Beschaffenheits- oder Haltbarkeitsgarantie. Die Sicherheitshinweise der mitgelieferten Produktdokumentation sind zu beachten.  
*This declaration certifies the conformity to the specified directives but contains no assurance of properties. The safety documentation accompanying the product shall be considered in detail.*

Postadresse:  
PROWATEC Systemtechnik GmbH  
Konrad-Zuse-Str. 19  
02977 Hoyerswerda

Tel.: (03571) 93 012-14  
Fax: (03571) 93 012-16  
eMail:  
info@prowatec.eu

Bankverbindung:  
Ostächsische Sparkasse Dresden  
BLZ 850 50 300  
Konto-Nr. 30 00 07 04 85  
IBAN: DE02 8505 0300 3000 0704 85

Amtsgericht: Dresden  
HRB 16012  
St.-Nr.: 213/118/02848  
USt-IdNr. DE195041813  
BIC/SWIFT: OSDDDE31XXX  
Geschäftsführer  
Maik Bischoff